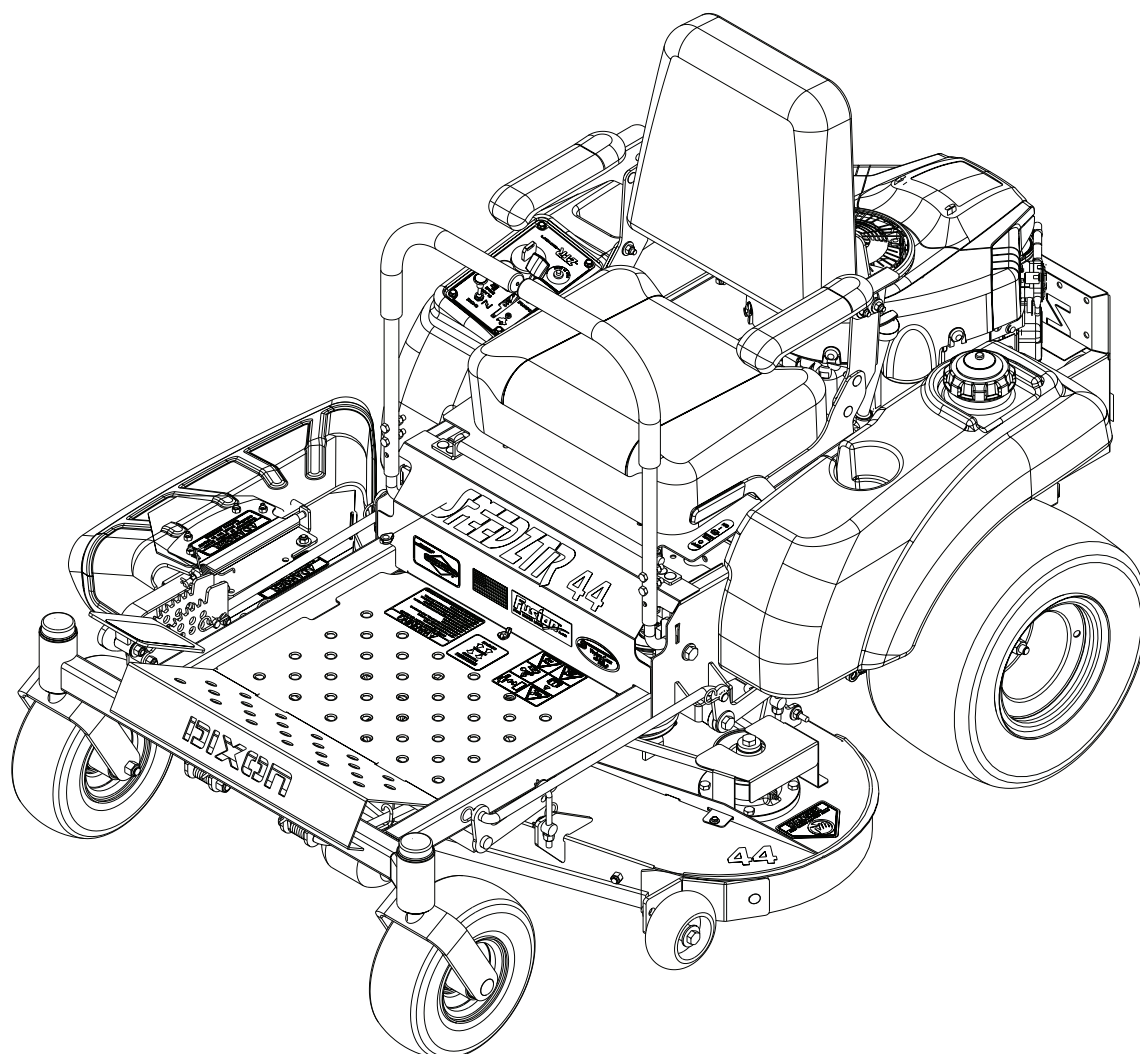


DIXON ZTR®



SPEEDZTR

Parts Manual

SPEEDZTR 44 / 968999538

SPEEDZTR 44 / 968999547

SPEEDZTR 44 / 968999611

SPEEDZTR 36 / 968999539

SPEEDZTR 36 / 968999609

SPEEDZTR 42 / 968999689

SPEEDZTR 42 / 968999713

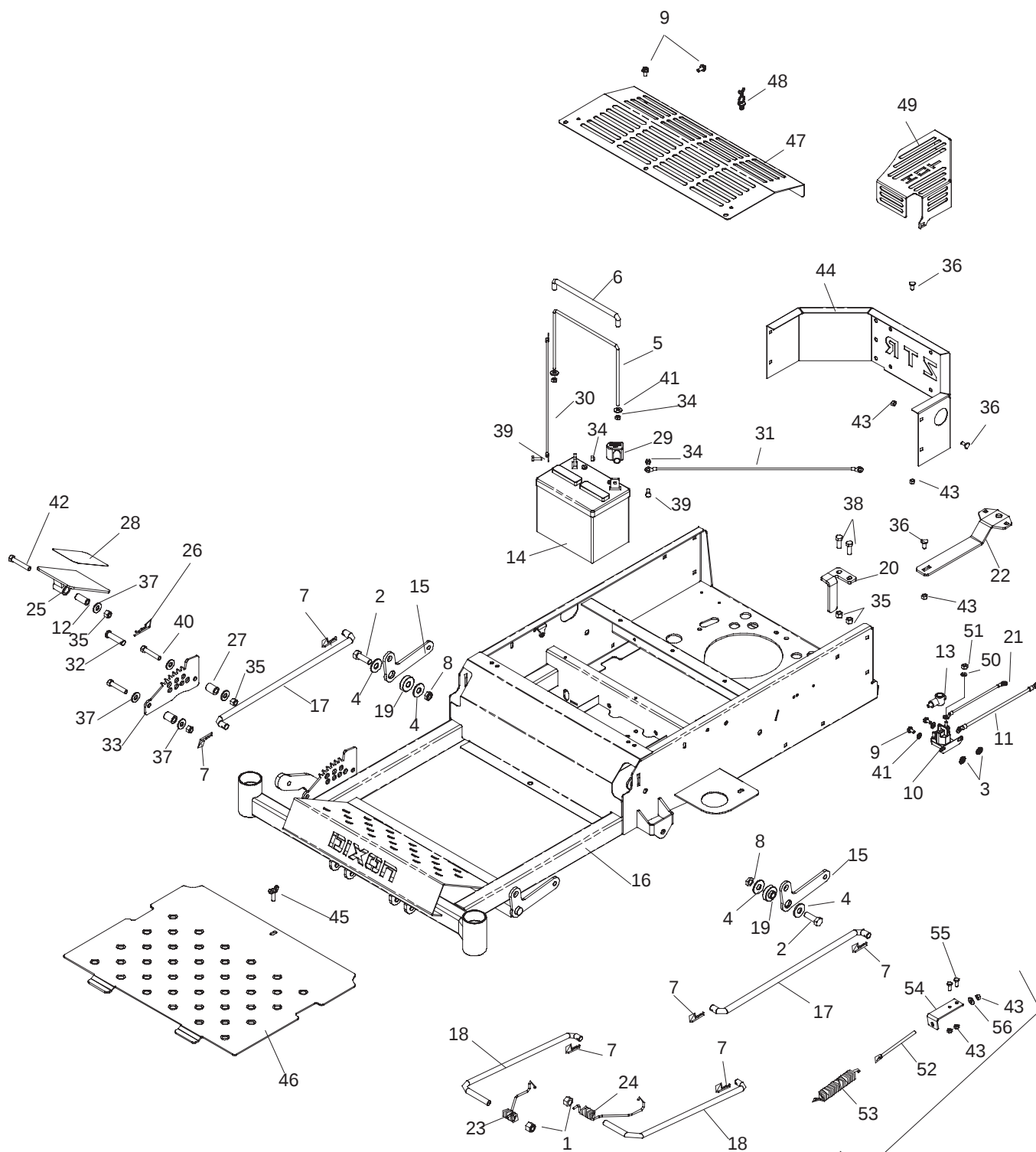
Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

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NOTE ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

CHASSIS / FRAME



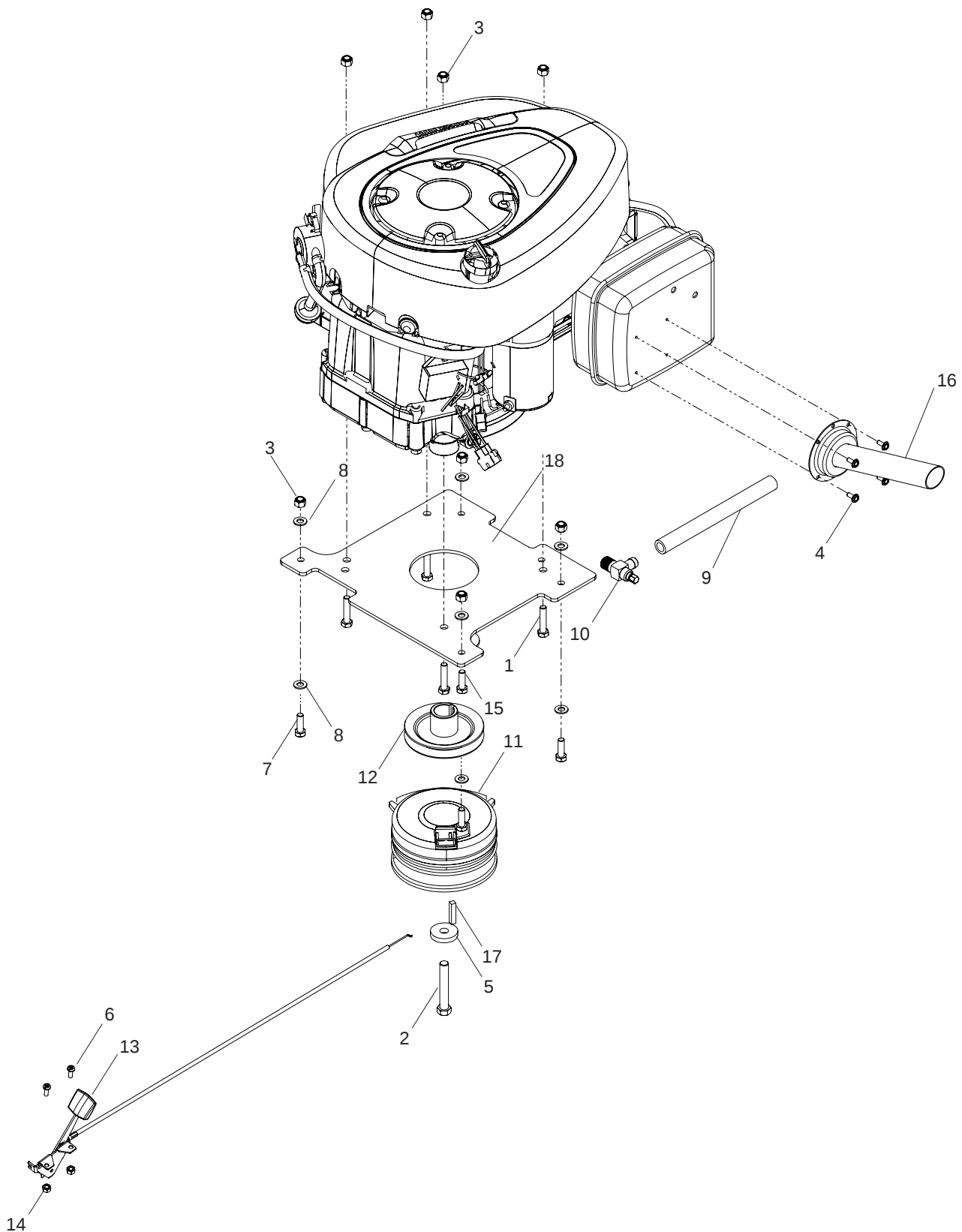
Models 968999538,
968999547, 968999611

CHASSIS / FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101331....4		NUT ½-13 NYLOC	35..	539 976979....5		NUT ¾-16 NYLOC
2..	539 108374....2		HHB ½-13 x 1½	36..	539 990316...13		BOLT ⅝-18 x ¾
3..	539 109347....2		LOCKWASHER ¼ INT EXT	37..	539 990517....3		WASHER ¾
4..	539 990250....8		WASHER ½ SAE	38..	539 990563....2		HHB ¾-16 x 1
5..	539 115290....1		BATTERY TIE-DOWN	39..	539 990580....2		HHB ¼-20 x ¾
6..	539 115291....1		TIE-DOWN INSULATOR	40..	539 990588....2		HHB ¾-16 x 2
7..	539 115501....6		HAIR PIN COTTER	41..	539 990598..11		WASHER ¼
8..	539 108010....2		NUT ½-13 NYLOC	42..	539 990629....1		HHB ¾-16 x 2¼
9..	539 990362....7		SCREW ¼-20 x ⅝ SLF TAP	43..	539 990717...17		NUT ⅝-18 NYLOC
10..	539 115774....1		SOLENOID	44..	539 123540....1		REAR CHANNEL MODELS 968999539, 968999609, 968999689, 968999713
11..	539 115799....1		CABLE, BATTERY GROUND		539 123554....1		REAR CHANNEL MODELS 968999547, 968999611
12..	539 115972....1		BUSHING		539 130705....1		REAR CHANNEL MODEL 968999538
13..	539 116400....1		TERMINAL COVER	45..	539 118691....1		SCREW ¼-20 x ¾ WING
14..	539 102436....1		BATTERY, 12V, DRY	46..	539 123483....1		FOOT PLATE
15..	539 118135....2		REAR LIFT LINK	47..	539 120912....1		FAN GUARD
16..	539 118140....1		FRAME W/DECALS	48..	539 122689....1		LINK RETAINER
17..	539 118147....2		LINK, DECK LIFT	49..	539 121001....1		HEAT SHIELD, MUFFLER, MODELS 968999539, 968999609, 968999689, 968999713
18..	539 118148....2		TRAILING ROD	50..	539 990053....2		WASHER ¼
19..	539 118937....2		IDLER SPACER	51..	539 991112....3		NUT ¼-20 JAM
20..	539 120773....1		CLUTCH STOP	52..	539 115575....1		EYEBOLT ⅝-16 x 6
21..	539 120796....1		CABLE	53..	539 116291....1		SPRING
22..	539 120917....1		BRACE	54..	539 121093....1		SPRING ANCHOR
23..	539 121036....1		SPRING, TORSION, RIGHT	55..	539 976934....2		HHB ⅝-18 x 1½
24..	539 121037....1		SPRING, TORSION, LEFT	56..	539 990188....3		WASHER ⅝-16
25..	539 121122....1		FOOT PEDAL	NOT SHOWN			
26..	539 121221....1		HAIR PIN COTTER		539 120223....1		WIRE LOOM
27..	539 121318....2		SPACER				
28..	539 121322....1		FOOT PAD				
29..	539 121331....1		TERMINAL COVER				
30..	539 121479....1		NEGATIVE CABLE 20"				
31..	539 103306....1		POSITIVE CABLE 20"				
32..	539 122628....1		CLEVIS PIN ½ x 2				
33..	539 123479....1		LIFT QUADRANT				
34..	539 976978....4		NUT ¼-20 NYLOC				

ENGINE

BRIGGS & STRATTON 16 and 19 HP



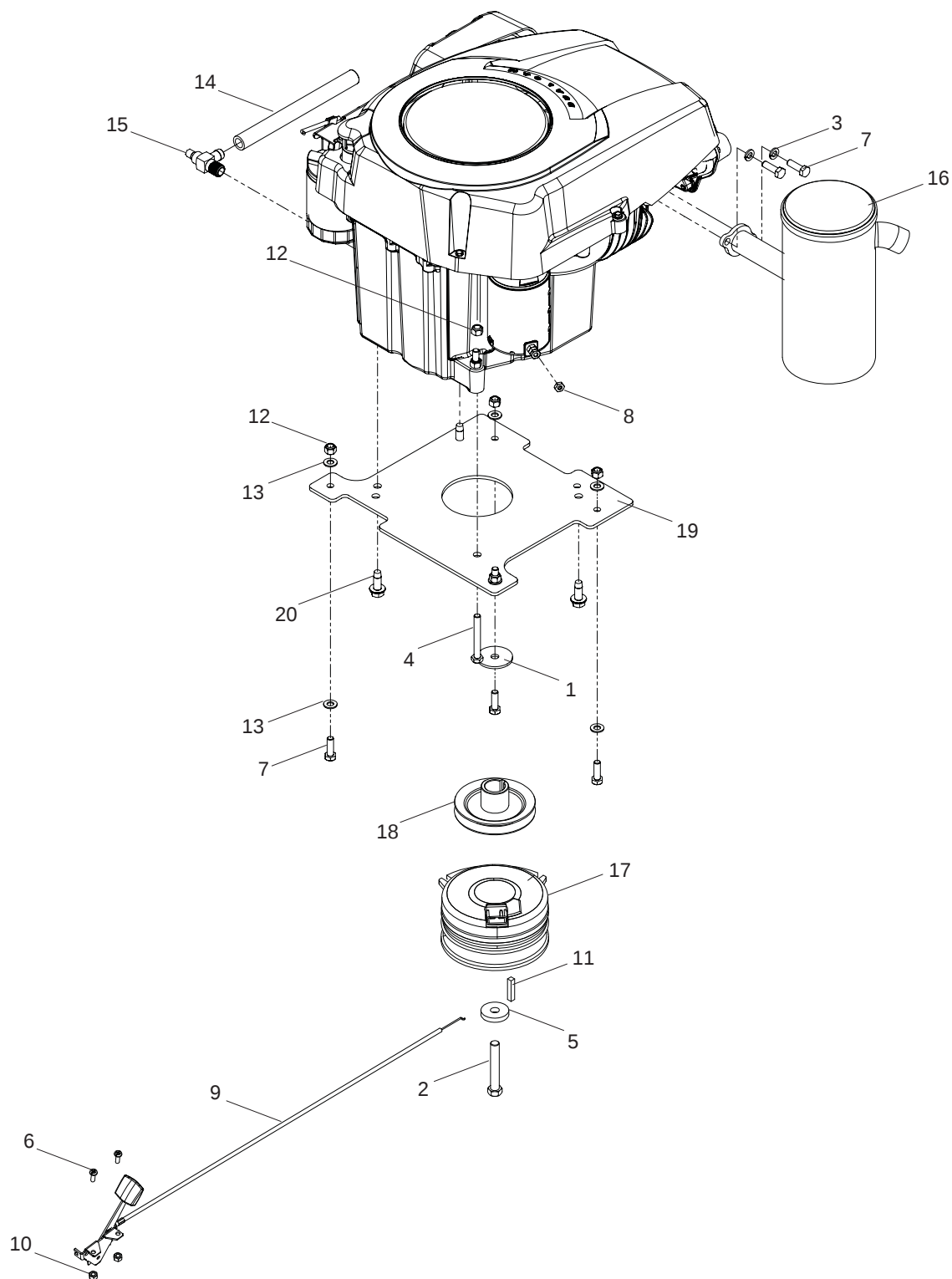
ENGINE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101721....2		HHB $\frac{5}{16}$ -18 x $2\frac{3}{4}$
2..	539 110065....1		HHB $\frac{7}{16}$ -20 x $2\frac{3}{4}$
3..	539 990717...16		NUT $\frac{5}{16}$ -18 NYLOC
4..	539 1155374		SCREW #10-16 x $\frac{1}{2}$ TAP
5..	539 115546....1		WASHER
6..	539 976952....2		SCREW #10-24 x $\frac{5}{8}$ SPEC.
7..	539 990209....4		HHB $\frac{5}{16}$ -18 x 1
8..	539 990188....7		WASHER $\frac{5}{16}$
9..	539 117429....1		HOSE, OIL DRAIN

ITEM	PART NO.	QTY.	DESCRIPTION
10..	539 118893....1		OIL DRAIN
11..	539 120756....1		CLUTCH
12..	539 120757....1		PULLEY, ENGINE
13..	539 121316....1		CABLE, THROTTLE
14..	539 976977....2		NUT 10-24 NYLOC
15..	539 976935....4		HCS $\frac{5}{16}$ -18 x $1\frac{1}{2}$
16..	539 121371....1		EXTENSION, MUFFLER
17..	539 912757....1		KEY $\frac{1}{4}$ x $1\frac{1}{4}$
18..	539 133051....1		PLATE, ENGINE MOUNT

ENGINE

KOHLER 20 HP

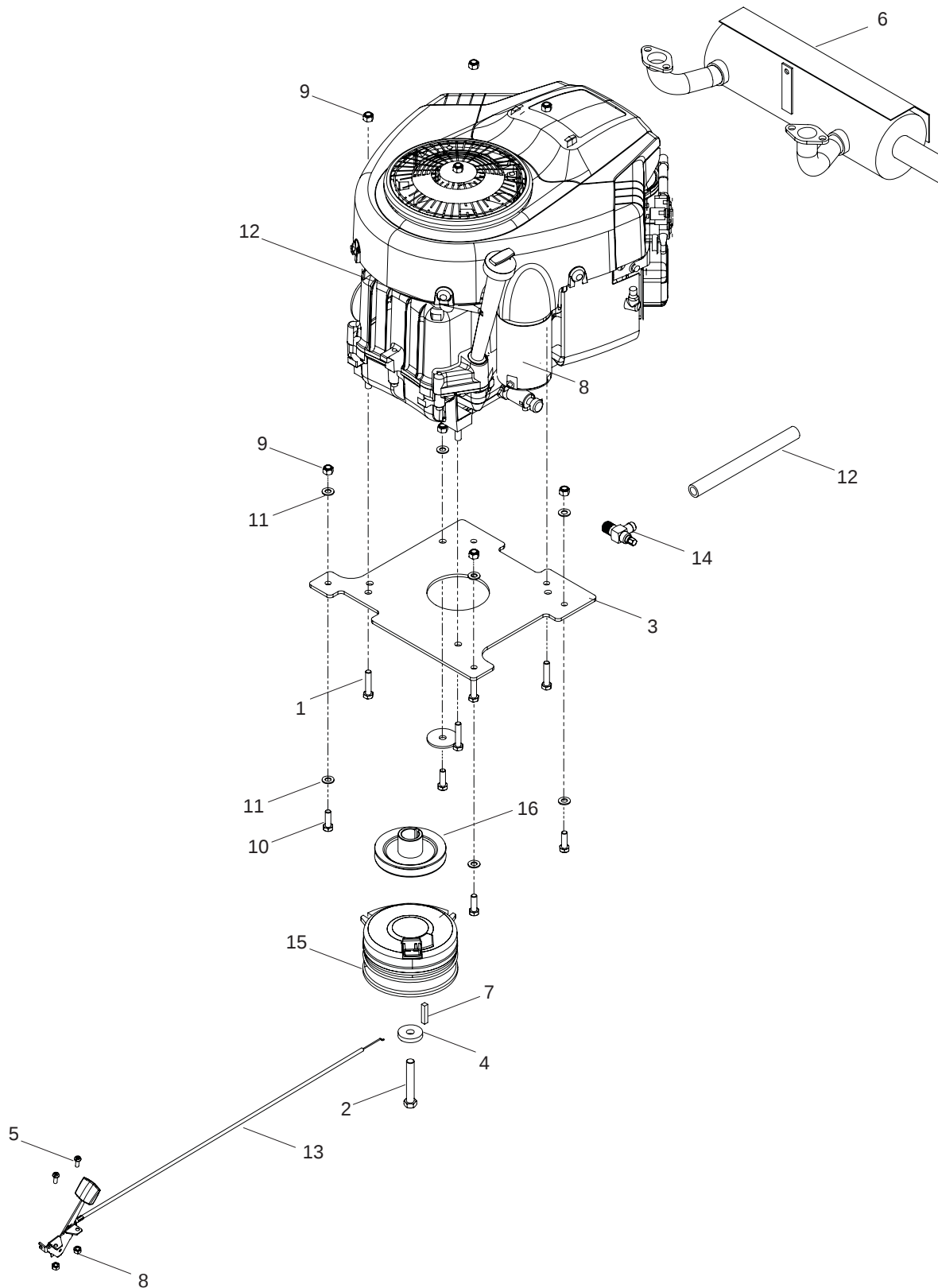


ENGINE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 111897	1	WASHER $\frac{5}{8}$ SPECIAL	11..	539 912757	1	KEY $\frac{1}{4}$ x $1\frac{1}{4}$
2..	539 110065	1	HHB $\frac{7}{16}$ -20 x $2\frac{3}{4}$	12..	539 990717	..14	NUT $\frac{5}{16}$ -18 NYLOC
3..	539 990187	2	LOCKWASHER $\frac{5}{16}$	13..	539 990188	7	WASHER $\frac{5}{16}$
4..	539 991046	1	HCS $\frac{5}{16}$ -18 x $2\frac{1}{2}$	14..	539 117429	1	HOSE, OIL DRAIN
5..	539 115546	1	WASHER .445	15..	539 118893	1	OIL DRAIN
6..	539 976952	2	SCREW #10-24 x $\frac{5}{8}$ PAN	16..	539 111902	1	MUFFLER
7..	539 990209	6	HHB $\frac{5}{16}$ -18 x 1	17..	539 120756	1	CLUTCH
8..	539 991112	3	NUT $\frac{1}{4}$ -20 JAM	18..	539 120757	1	PULLEY, ENGINE
9..	539 121316	1	CABLE, THROTTLE	19..	539 133051	1	PLATE, ENGINE MOUNT
10..	539 976977	2	NUT 10-24 NYLOC	20..	539 107476	3	SCREW $\frac{3}{8}$ -16 x 1 TAP

ENGINE

BRIGGS & STRATTON 22 HP

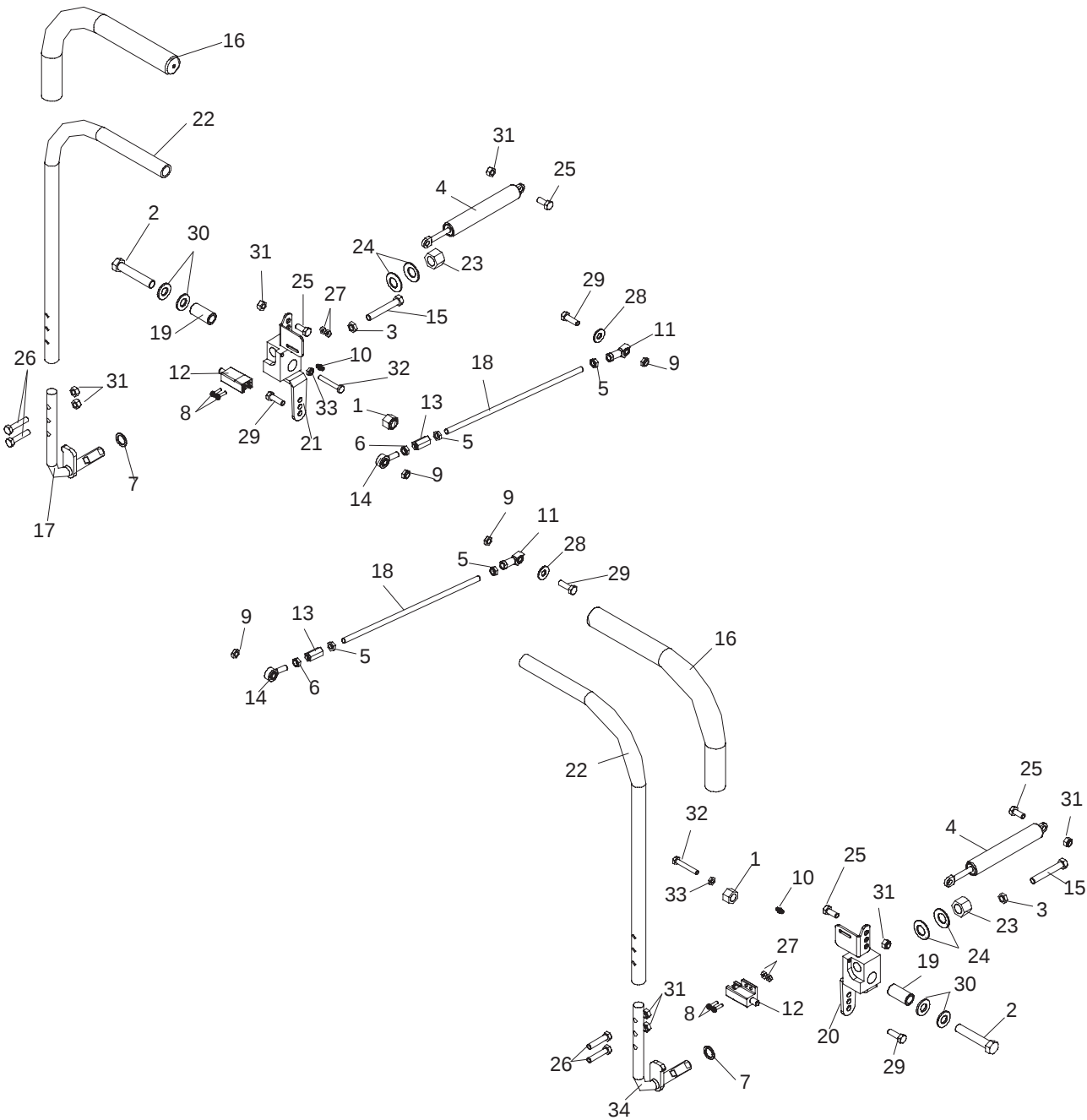


ENGINE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 976935....4	HCS	$\frac{5}{16}$ -18 x $1\frac{1}{2}$
2..	539 110065....1	HHB	$\frac{7}{16}$ -20 x $2\frac{3}{4}$
3..	539 133051....1	PLATE,	ENGINE MOUNT
4..	539 115546....1	WASHER	.445
5..	539 976952....2	SCREW #10-24 x $\frac{5}{8}$	SPEC
6..	539 121325....1	MUFFLER	
7..	539 122579....1	KEY $\frac{1}{4}$ x $1\frac{1}{4}$	
8..	539 976977....2	NUT 10-24	NYLOC

ITEM	PART NO.	QTY.	DESCRIPTION
9..	539 990717...15	NUT $\frac{5}{16}$ -18	NYLOC
10..	539 990209....1	HHB $\frac{5}{16}$ -18	x 1
11..	539 990188....2	WASHER $\frac{5}{16}$	
12..	539 117429....1	HOSE,	OIL DRAIN
13..	539 118816....1	CABLE,	THROTTLE
14..	539 118893....1	OIL DRAIN	
15..	539 120756....1	CLUTCH	
16..	539 120757....1	PULLEY,	ENGINE

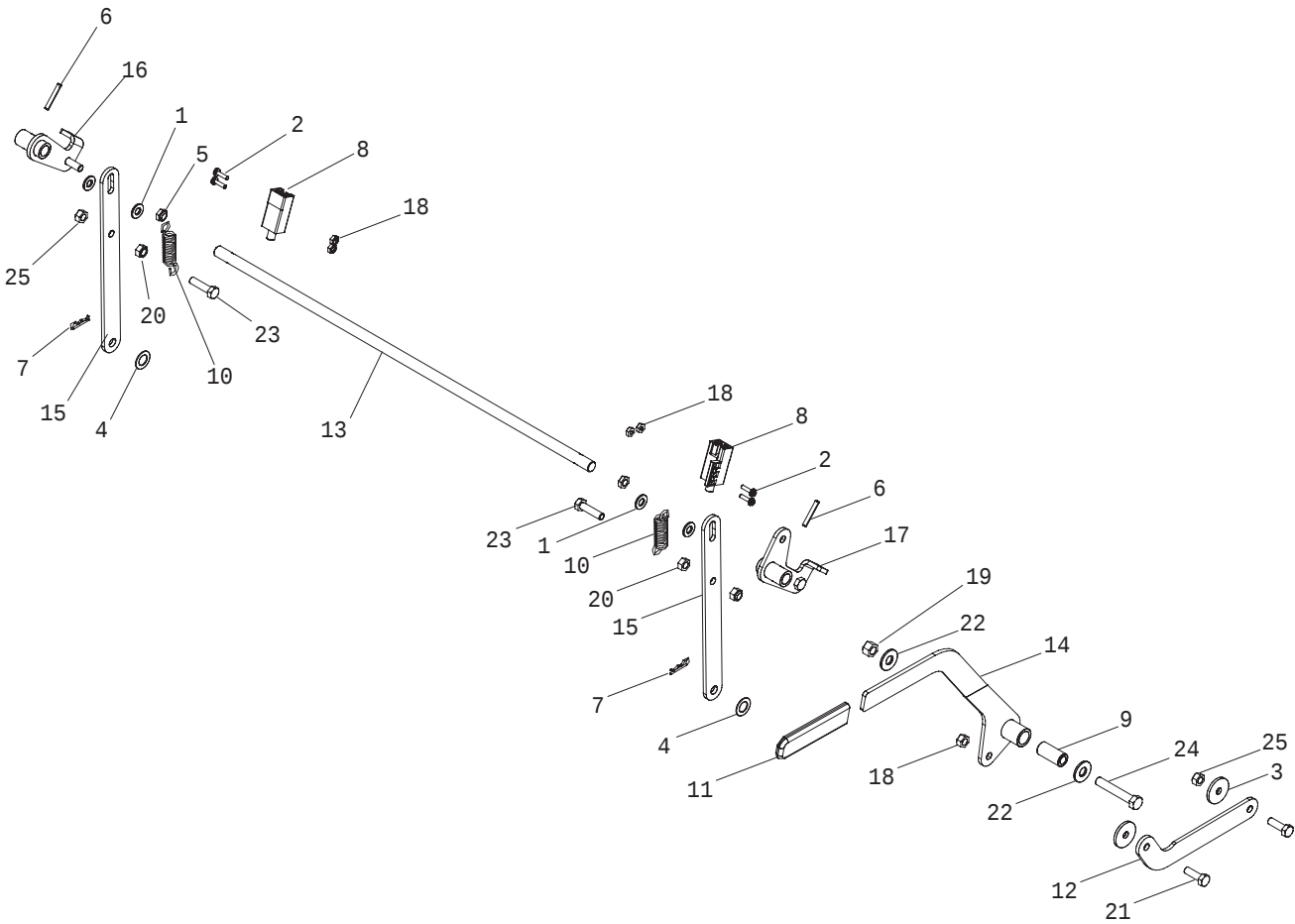
STEERING



STEERING

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101331....	2	NUT ½-13 NYLOC	18..	539 120915....	2	ROD
2..	539 101332....	2	HHB ½-13 x 2¾	19..	539 120956....	2	BUSHING
3..	539 109332....	2	NUT ¾-16 JAM	20..	539 120983....	1	PIVOT
4..	539 114453....	2	DAMPENER, DUAL ACTION	21..	539 120984....	1	PIVOT, RIGHT
5..	539 115502....	4	NUT ⅝-24 JAM	22..	539 121031....	2	LEVER, UPPER
6..	539 991073....	2	NUT ⅝-24 JAM LH THD	23..	539 110340....	2	NUT ⅝-11 NYLOC
7..	539 115329....	2	WASHER ⅝	24..	539 911121	4	WASHER ⅝ BELLEVILLE
8..	539 976952....	4	SCREW #10-24 x ⅝ PAN	25..	539 976934....	4	HHB ⅝-18 x ¾
9..	539 115617	6	NUT ⅝-18 NYLOC	26..	539 976935....	4	HCS ⅝-18 x 1½
10..	539 115638....	2	ZERK ⅜ DRIVE	27..	539 976977....	4	NUT 10-24 NYLOC
11..	539 115729....	2	ROD END, RIGHT	28..	539 990188....	2	WASHER ⅝
12..	539 101080....	2	SWITCH, DECK	29..	539 990209....	4	HHB ⅝-18 x 1
13..	539 116689....	2	COUPLER, ROD END	30..	539 990250....	4	WASHER ½ NARROW
14..	539 116690....	2	ROD END, LEFT	31..	539 990717..	12	NUT ⅝-18 NYLOC
15..	539 117713....	2	HHB ¾-16 x 2½ THD	32..	539 991003....	2	HHB ¼-20 x 1¾
16..	539 120899....	2	GRIP	33..	539 991112	2	NUT ¼-20 JAM
17..	539 120910....	1	LOWER LEVER, RIGHT	34..	539 121138....	1	LOWER LEVER, LEFT

PARKING BRAKE

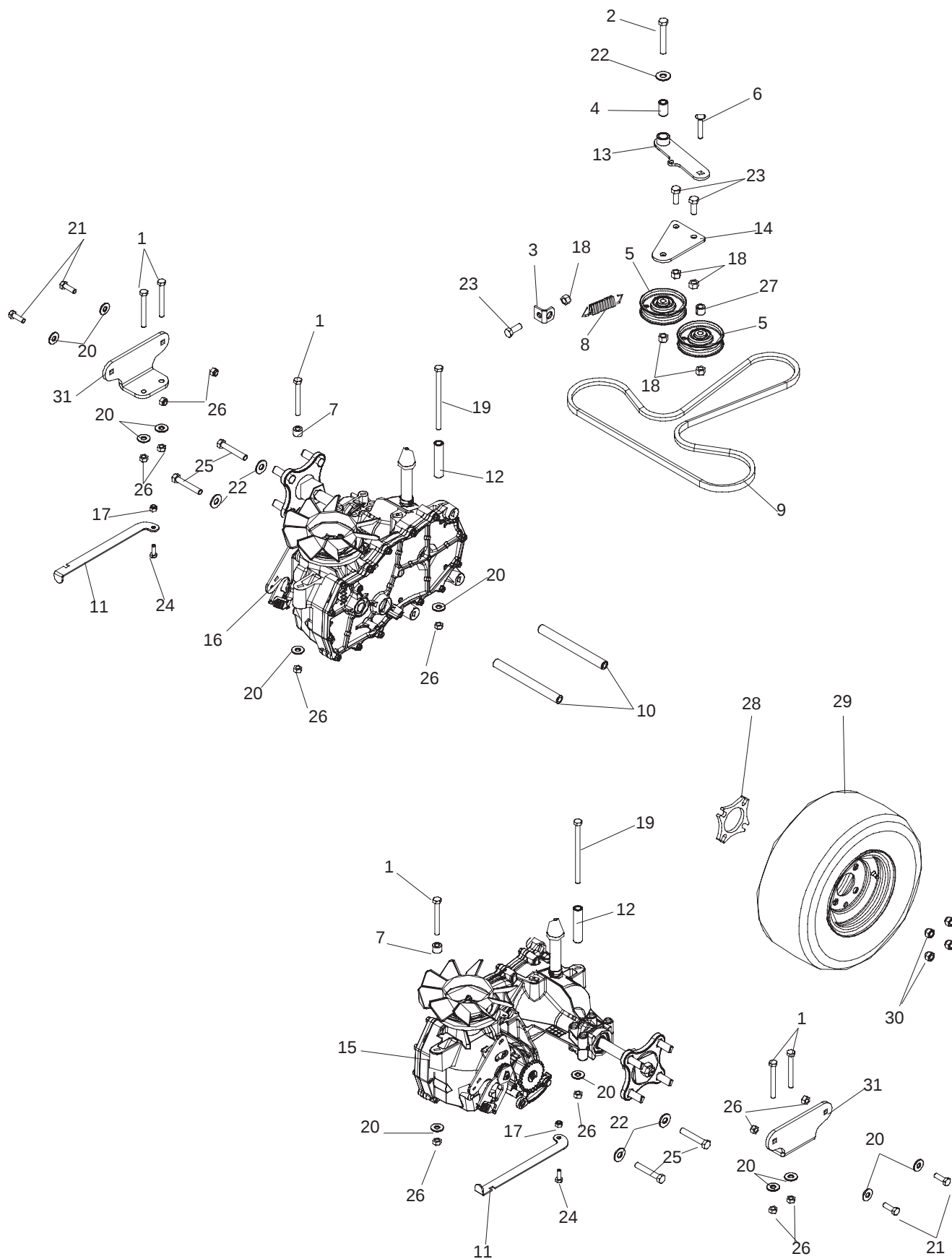


PARKING BRAKE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 115533....4		WASHER $\frac{5}{16}$ TYPE A
2..	539 976952....4		SCREW #10-24 x $\frac{5}{8}$ SPEC
3..	539 115582....2		WASHER $\frac{5}{16}$
4..	539 115610....2		WASHER $\frac{1}{2}$
5..	539 115617....2		NUT $\frac{5}{16}$ -18 NYLOC
6..	539 115668....2		ROLL PIN $\frac{3}{16}$ DIA x $1\frac{1}{4}$
7..	539 115680....2		HAIR PIN COTTER
8..	539 101080....2		SWITCH, DECK
9..	539 115972....1		BUSHING
10..	539 120247....2		SPRING, EXTENSION
11..	539 120921....1		GRIP, BRAKE HANDLE
12..	539 120962....1		LINK. BRAKE
13..	539 120963....1		ROD, BRAKE

ITEM	PART NO.	QTY.	DESCRIPTION
14..	539 120964....1		HANDLE, BRAKE
15..	539 120965....2		SLIDE ARM, BRAKE
16..	539 120967....1		BRAKE PIVOT, RIGHT
17..	539 120969....1		BRAKE PIVOT, LEFT
18..	539 976977....4		NUT #10-24 NYLOC
19..	539 976979....1		NUT $\frac{3}{8}$ -16 NYLOC
20..	539 990196....2		NUT $\frac{5}{16}$ -18
21..	539 990209....2		HHB $\frac{5}{16}$ -18 x 1
22..	539 990517....2		WASHER $\frac{3}{8}$
23..	539 990627....2		HHB $\frac{5}{16}$ -18 x $1\frac{1}{4}$
24..	539 990629....1		HHB $\frac{3}{8}$ -16 x $2\frac{1}{4}$
25..	539 990717....4		NUT $\frac{5}{16}$ -18 NYLOC

DRIVE

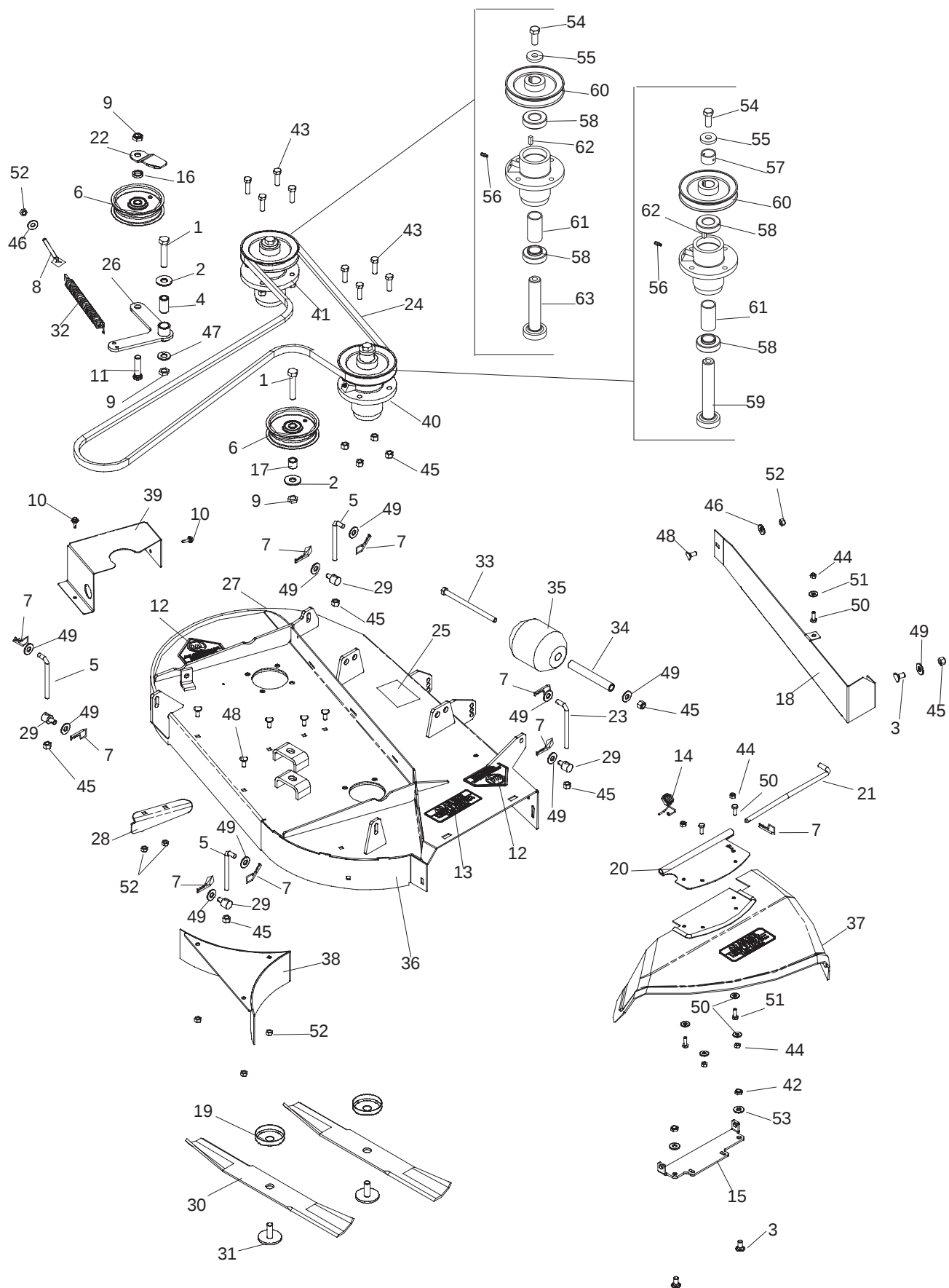


DRIVE

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101721....6		HHB $\frac{5}{16}$ -18 x 2 $\frac{3}{4}$
2..	539 113194....1		HHB $\frac{3}{8}$ -16 x 2 $\frac{1}{2}$ GR8
3..	539 121859....1		MOUNT, SPRING
4..	539 115270....1		BUSHING
5..	539 115289....2		IDLER
6..	539 100145....1		RHSND $\frac{3}{8}$ -16 x 2
7..	539 116039....2		SPACER
8..	539 116350....1		SPRING
9..	539 120772....1		BELT
10..	539 120824....2		TIE BAR
11..	539 120903....2		HANDLE, RELEASE
12..	539 120995....2		SPACER
13..	539 120997....1		IDLER
14..	539 120998....1		MOUNT, IDLER
15..	539 121083....1		HYDRO, LEFT, EZT
16..	539 121084....1		HYDRO, RIGHT, EZT
17..	539 976978....2		NUT $\frac{1}{4}$ -20 NYLOC
18..	539 976979....5		NUT $\frac{3}{8}$ -16 NYLOC
19..	539 990145....2		HHB $\frac{5}{16}$ -18 x 5 GR8
20..	539 990188....12		WASHER $\frac{5}{16}$
21..	539 990209....4		HHB $\frac{5}{16}$ -18 x 1
22..	539 990517....5		WASHER $\frac{3}{8}$
23..	539 990563....3		HHB $\frac{3}{8}$ -16 x 1
24..	539 990580....2		HHB $\frac{1}{4}$ -20 x $\frac{3}{4}$

ITEM	PART NO.	QTY.	DESCRIPTION
25..	539 990629....4		HHB $\frac{3}{8}$ -16 x 2 $\frac{1}{4}$
26..	539 990717....12		NUT $\frac{5}{16}$ -18 NYLOC
27..	539 115954....1		SPACER $\frac{3}{8}$ x $\frac{1}{2}$
28..	539 120977....2		WHEEL SPACER MODELS 968999539, 968999609
29..	539 119828....2		WHEEL ASSEMBLY MODELS 968999539, 968999609
	539 117555....1		TIRE
	539 117403....1		RIM
	539 117383....2		WHEEL ASSEMBLY MODELS 968999689, 968999713
	539 115694....1		TIRE
	539 117401....1		RIM
	539 119829....2		WHEEL ASSEMBLY MODELS 968999538, 968999547, 968999611
	539 121509....1		TIRE
	539 117401....1		RIM
30..	539 101173....8		NUT $\frac{1}{2}$ -20 LUG
31..	539 123536....2		MOUNT, HYDRO

36 INCH CUTTING DECK

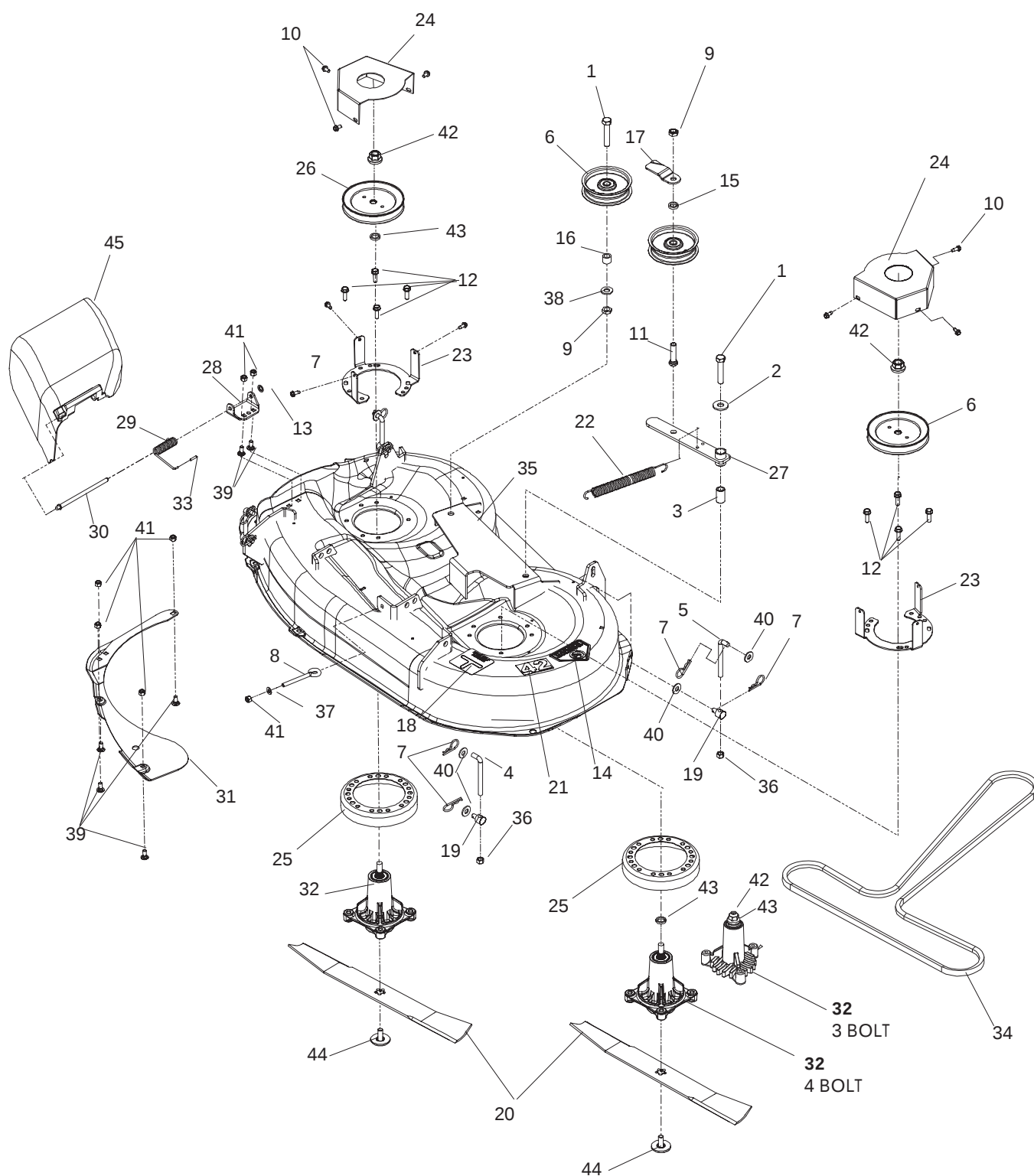


36 INCH CUTTING DECK

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108346....2		HHB ½-13 x 2½
2..	539 109554....2		WASHER ½
3..	539 111785....3		BOLT ¾-16 x ¾
4..	539 115220....1		BUSHING
5..	539 115249....3		L-ROD
6..	539 115278....2		PULLEY, IDLER
7..	539 115501....9		HAIR PIN COTTER
8..	539 115574....1		EYEBOLT 5/16 x 3½
9..	539 115609....3		NUT ½-13 NYLOC
10..	539 115643....2		SCREW #12-14 x¾
11..	539 115647....1		STUD ½-13 x 2
12..	539 913010....2		DECAL, DANGER
13..	539 115717....1		DECAL, DANGER
14..	539 130509....1		SPRING, DEFLECTOR
15..	539 115931....1		HINGE
16..	539 115948....1		SPACER, PULLEY
17..	539 116010....1		TUBE
18..	539 116081....1		BAFFLE
19..	539 116204....2		GUARD, TRASH
20..	539 117267....1		BRACKET W/DECAL
21..	539 116225....1		PIN, DEFLECTOR
22..	539 116351....1		GUARD, BELT
23..	539 116413....1		L-ROD 4¼"
24..	539 117811....1		V-BELT
25..	539 118057....1		DECAL, BELT ROUTING
26..	539 118146....1		ARM, IDLER
27..	539 118175....1		DECAL, 36" DECK
28..	539 118178....1		BAFFLE, DECK
29..	539 118179....4		SWIVEL
30..	539 118672....2		BLADE, HI LIFT
31..	539 119637....2		BOLT, BLADE
32..	539 120920....1		SPRING, DECK BELT

ITEM	PART NO.	QTY.	DESCRIPTION
33..	539 121478....1		HHB ¾-16 x 6
34..	539 122574....1		BUSHING
35..	539 122633....1		ROLLER, 3¾
36..	539 118659....1		DECK W/DECALS
37..	539 124354....1		DEFLECTOR, 36"
38..	539 124535....1		BAFFLE
39..	539 127394....1		GUARD, PULLEY
40..	539 127425....1		HUB, RIGHT
41..	539 127426....1		HUB, LEFT
42..	539 200282....2		NUT ¾-16 NYLOC
43..	539 976941....8		HHB ¾-16 x 1¼
44..	539 976978....5		NUT ¼-20 NYLOC
45..	539 976979..14		NUT ¾-16 NYLOC
46..	539 990188....2		WASHER 5/16
47..	539 990250....1		WASHER ½ NARROW
48..	539 990316....6		BOLT 5/16-18 x ¾
49..	539 990517..10		WASHER ¾
50..	539 990580....5		HHB ¼-20 x ¾
51..	539 990598....5		WASHER ¼
52..	539 990717....7		NUT 5/16-18 NYLOC
53..	539 990692....2		WASHER 5/16
54..	539 115511....1		HHB ½-20 x 1¼
55..	539 115636....1		WASHER ½
56..	539 115638....1		ZERK ¾/16 DRIVE
57..	539 116079....1		SPACER, HUB
58..	539 119759....2		BEARING, ECC-LOCK
59..	539 120246....1		SHAFT
60..	539 120769....1		PULLEY, 5"
61..	539 127302....1		SPACER
62..	539 116196....1		KEY, OUTER SHAFT
63..	539 119636....1		SHAFT, 50S

42 INCH CUTTING DECK

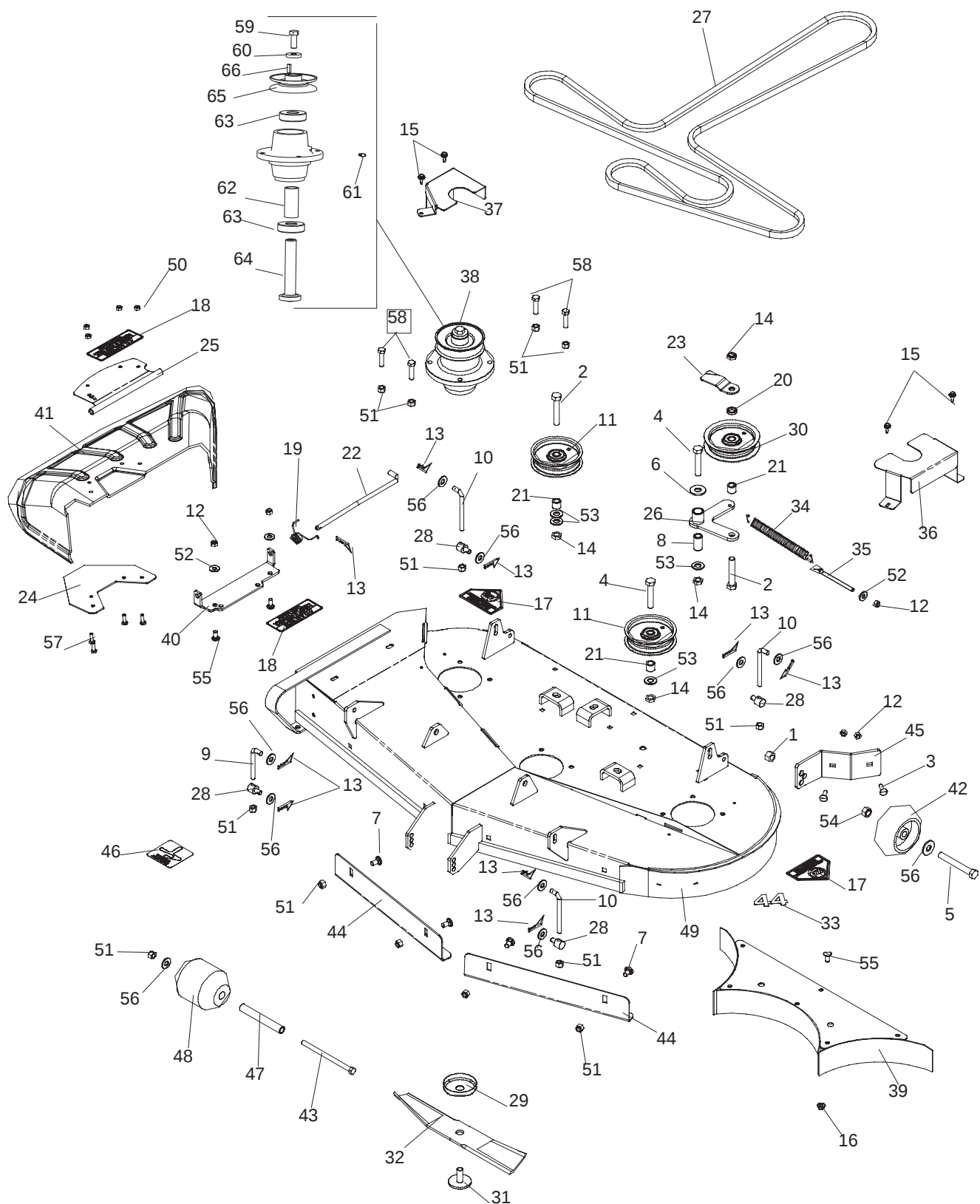


42 INCH CUTTING DECK

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108346....	2	HHB ½-13 x 2½
2..	539 109554....	1	WASHER ½
3..	539 115220....	1	BUSHING
4..	539 115247	1	L-ROD 3⅛"
5..	539 115249	3	L-ROD 4"
6..	539 115278....	2	PULLEY, IDLER
7..	539 115501....	8	HAIR PIN COTTER
8..	539 115574....	1	EYEBOLT ⅝ x 3½
9..	539 115609....	3	NUT ½-13 NYLOC
10..	539 990362....	6	SCREW ¼-20 x ⅝ SLF TAP
11..	539 115647	1	STUD ½-13 x 2
12..	539 115648....	8	SCREW ⅝-18 x 1 TAP
13..	539 107626....	1	PUSH NUT
14..	539 913010....	1	DECAL, DANGER
15..	539 115948....	1	SPACER, PULLEY
16..	539 116010....	1	BUSHING
17..	539 116351....	1	GUARD, BELT
18..	539 118057	1	DECAL, BELT ROUTING
19..	539 118179....	4	SWIVEL
20..	539 119843....	2	BLADE, HI LIFT
21..	539 119893....	1	DECAL, 42
22..	539 120920....	1	SPRING, DECK BELT
23..	539 120924....	2	MOUNT, PULLEY GUARD
24..	539 120925....	2	GUARD, PULLEY

ITEM	PART NO.	QTY.	DESCRIPTION
25..	539 107518....	2	STRIPPER, DECK
26..	532 198145....	2	V-PULLEY
27..	539 120982....	1	ARM, IDLER
28..	539 110472....	1	DEFLECTOR MOUNT
29..	539 110328....	1	SPRING, DEFLECTOR
30..	539 110462....	1	ROD, HINGE
31..	539 110463....	1	BAFFLE
32..	53 192870.....	2	SPINDLE, 4 BOLT
33..	539 110158....	2	SPINDLE, 3 BOLT
34..	539 107627....	1	PLASTIC CAP
35..	539 122734....	1	V-BELT
36..	539 118657	1	DECK W/DECALS
37..	539 976979....	4	NUT ¾-16 NYLOC
38..	539 990188....	1	WASHER ⅝
39..	539 990250....	2	WASHER ½ NARROW
40..	539 990316....	6	BOLT ⅝-18 x ¾
41..	539 990517....	8	WASHER ¾
42..	539 990717....	7	NUT ⅝-18 NYLOC
43..	539 107590....	2	NUT ⅞ CENTERLOCK
44..	539 107520....	2	SPACER .675
45..	539 107522....	2	BOLT ⅞ SPEC
46..	539 110461....	1	DEFLECTOR 42

44 INCH CUTTING DECK

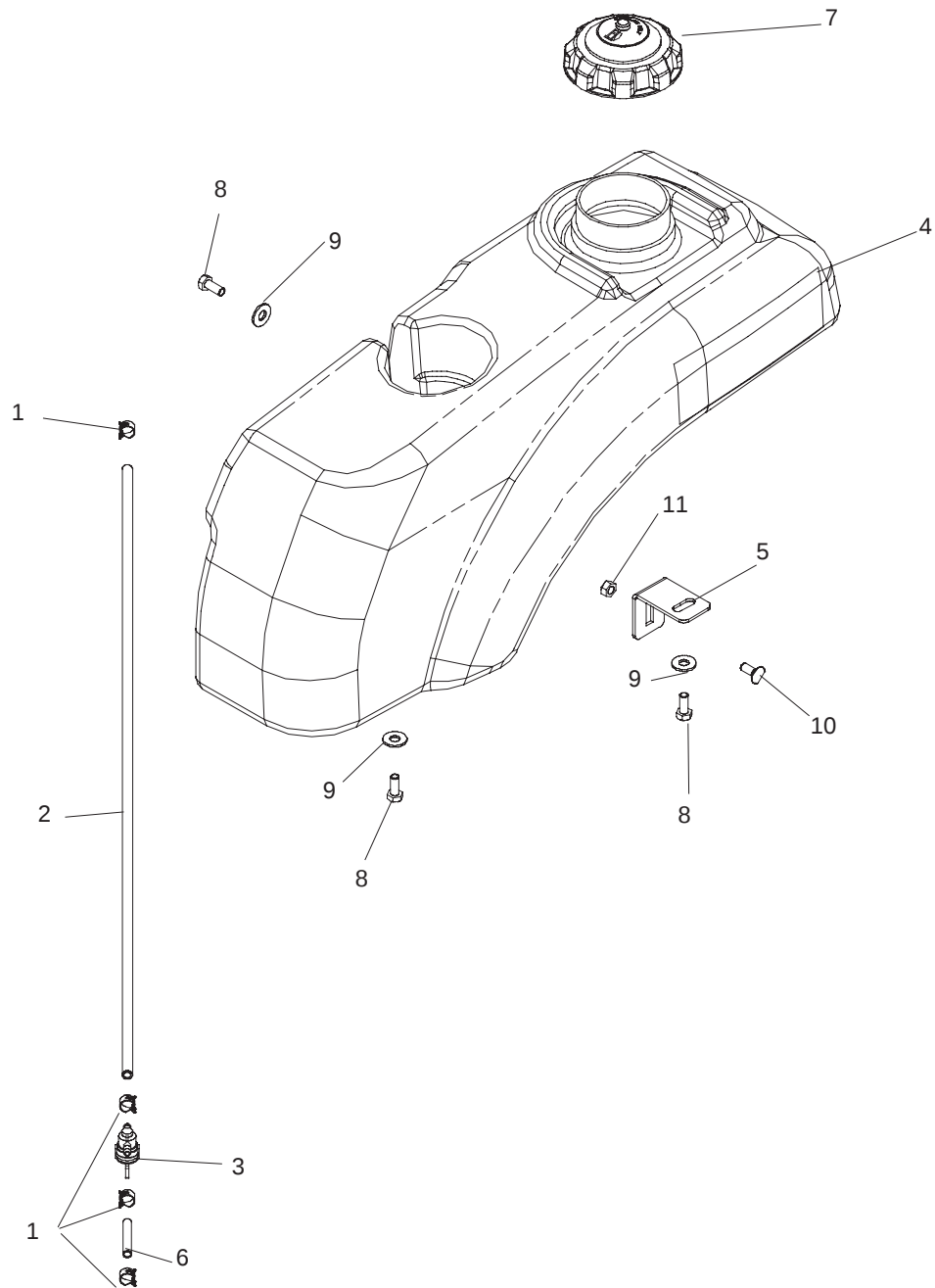


44 INCH CUTTING DECK

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101331....1		NUT ½-13 NYLOC
2..	539 101332....2		HHB ½-13 x 2¾
3..	539 107271....2		BOLT 5/16-18 x 1
4..	539 108346....2		HHB ½-13 x 2½
5..	539 108366....1		HHB ½-13 x 4
6..	539 109554....2		WASHER ½
7..	539 1117854		BOLT ¾-16 x ¾
8..	539 115220....1		BUSHING
9..	539 1152471		L-ROD 3½"
10..	539 115249....3		L-ROD
11..	539 115278....2		PULLEY, IDLER
12..	539 990717....5		NUT 5/16-18 NYLOC
13..	539 115501....9		HAIR PIN COTTER
14..	539 115609....4		NUT ½-13 NYLOC
15..	539 115643....4		SCREW #12-14 x ¾
16..	539 115674....6		NUT 5/16-18 FLANGE
17..	539 913010....2		DECAL, DANGER
18..	539 1157172		DECAL, DANGER
19..	539 130509....1		SPRING, DEFLECTOR
20..	539 115948....1		SPACER, PULLEY
21..	539 116010....3		BUSHING
22..	539 116225....1		PIN, DEFLECTOR
23..	539 116351....1		GUARD, BELT
24..	539 117239....1		BRACKET, DEFLECTOR
25..	539 119443....1		BRACKET W/DECAL
26..	539 118155....1		ARM, IDLER
27..	539 118156....1		BELT
28..	539 118179....4		SWIVEL
29..	539 119266....3		GUARD, TRASH
30..	539 119555....1		PULLEY, IDLER
31..	539 119637....3		BOLT, BLADE
32..	539 119836....3		BLADE, HI LIFT
33..	539 119894....1		DECAL, 44

ITEM	PART NO.	QTY.	DESCRIPTION
34..	539 120920....1		SPRING, DECK BELT
35..	539 120993....1		EYEBOLT 4½"
36..	539 121088....1		GUARD, PULLEY RT
37..	539 121089....1		GUARD, PULLEY LT
38..	539 121090....3		HUB
39..	539 121268....1		W-BAFFLE
40..	539 121357....1		HINGE
41..	539 121378....1		DEFLECTOR
42..	539 107610....1		GAUGE WHEEL
43..	539 121478....1		HHB ¾-16 x 6
44..	539 121604....2		BLOW-BY BAFFLE
45..	539 123604....1		BRACKET, ROLLER
46..	539 122249....1		DECAL, BELT ROUTING
47..	539 122574....1		BUSHING
48..	539 122633....1		ROLLER, 3¾
49..	539 118658....1		DECK W/DECALS
50..	539 976978....4		NUT ¼-20 NYLOC
51..	539 976979..21		NUT ¾-16 NYLOC
52..	539 990188....3		WASHER 5/16
53..	539 990250....4		WASHER ½ NARROW
54..	539 990258....1		NUT ½-13
55..	539 990316....8		BOLT 5/16-18 x ¾
56..	539 990517....9		WASHER ¾
57..	539 990580....4		HHB ¼-20 x ¾
58..	539 990655..12		HHB ¾-16 x 1½
59..	539 1155111		HHB ½-20 x 1¼
60..	539 115636....1		WASHER ½
61..	539 115638....1		ZERK ¾/16 DRIVE
62..	539 121180....1		TUBE
63..	539 119260....2		BEARING
64..	539 121179....1		SHAFT
65..	539 119812....1		V-PULLEY
66..	539 116196....1		KEY, OUTER SHAFT

FUEL SYSTEM



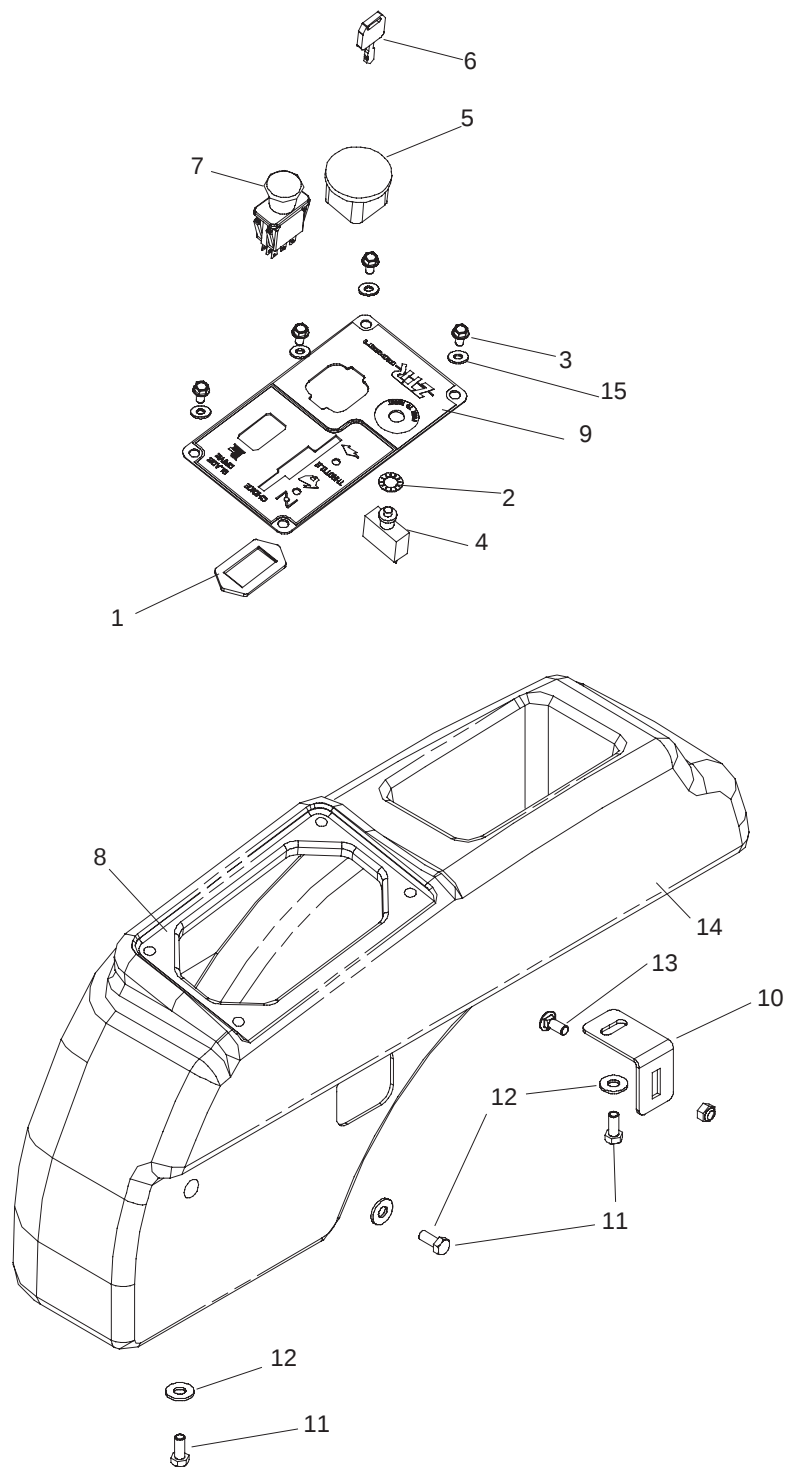
FUEL SYSTEM

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 912222....4		FUEL LINE CLAMP
2..	539 124805....1		FUEL LINE, 38"
3..	539 119272....1		FUEL VALVE
4..	539 120904....1		TANK, LEFT
5..	539 121276....1		BRACKET, TANK
6..	539 121486....1		HOSE ¼ x 2

ITEM	PART NO.	QTY.	DESCRIPTION
7..	539 106188....1		GAS CAP
8..	539 976934....3		HHB ⁵ / ₁₆ -18 x ³ / ₄
9..	539 990188....3		WASHER ⁵ / ₁₆
10..	539 990316....1		BOLT ⁵ / ₁₆ -18 x ³ / ₄
11..	539 990717....1		NUT ⁵ / ₁₆ -18 NYLOC

CONSOLE

MODELS 968999539, 968999609, 968999689, 968999713

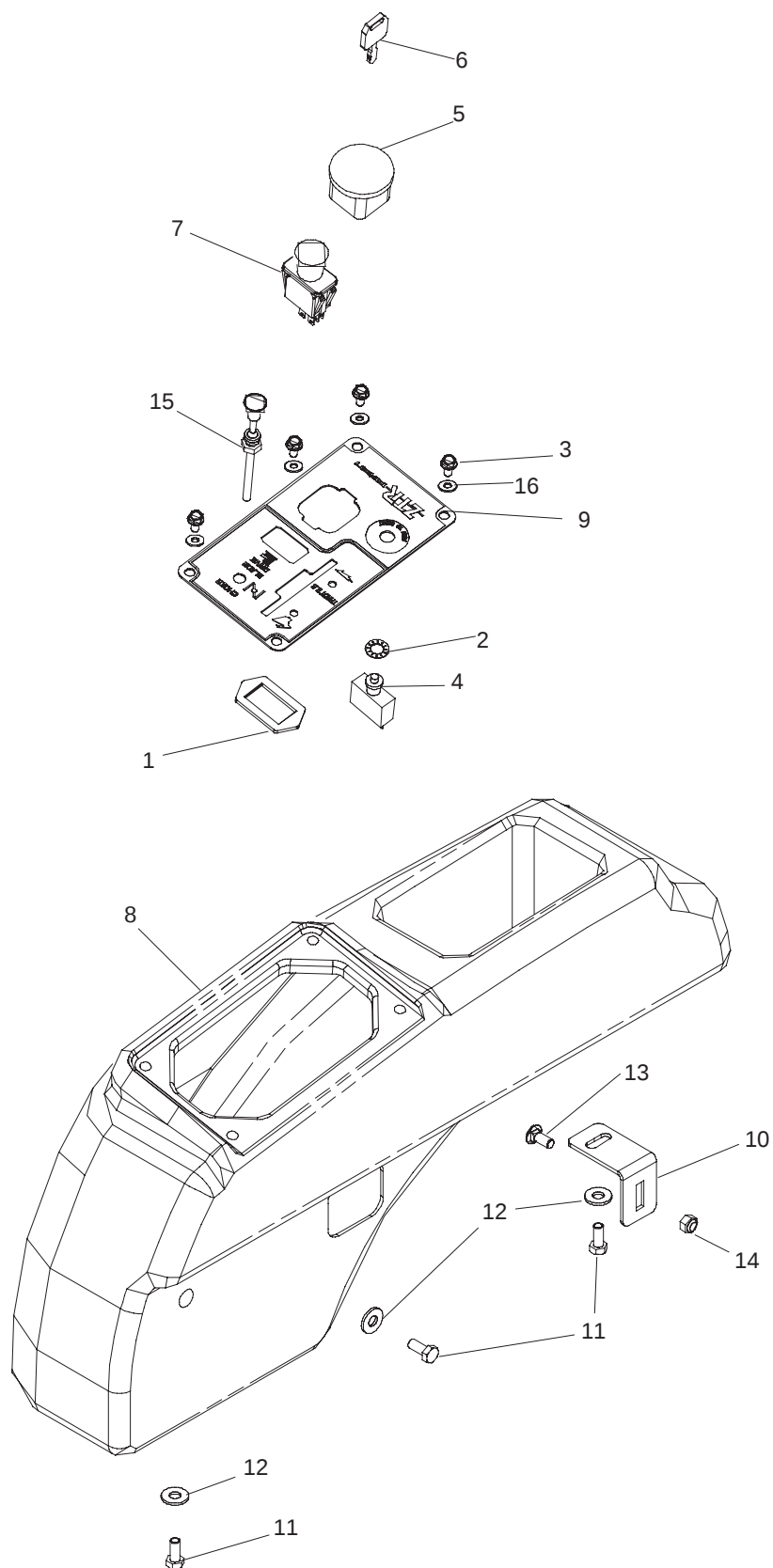


CONSOLE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 115208.....	1	PLATE, BACKING	9..	539 120978.....	1	PANEL, CONTROL
2..	539 115586.....	1	LOCKWASHER $\frac{7}{16}$ INT EXT	10..	539 121276.....	1	BRACKET, TANK
3..	539 990362.....	4	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ SLF TAP	11..	539 976934.....	2	HHB $\frac{5}{16}$ -18 x $\frac{3}{4}$
4..	539 115850.....	1	CIRCUIT BREAKER	12..	539 990188.....	3	WASHER $\frac{5}{16}$
5..	539 107541.....	1	SWITCH, IGNITION	13..	539 990316.....	1	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$
6..	539 107544.....	1	KEY, IGNITION SWITCH	14..	539 990717.....	1	NUT $\frac{5}{16}$ -18 NYLOC
7..	539 101768.....	1	SWITCH, CLUTCH	15..	539 990598.....	4	WASHER $\frac{1}{4}$
8..	539 120906.....	1	FENDER, RIGHT				

CONSOLE

MODELS 968999538, 968999547, 968999611



CONSOLE

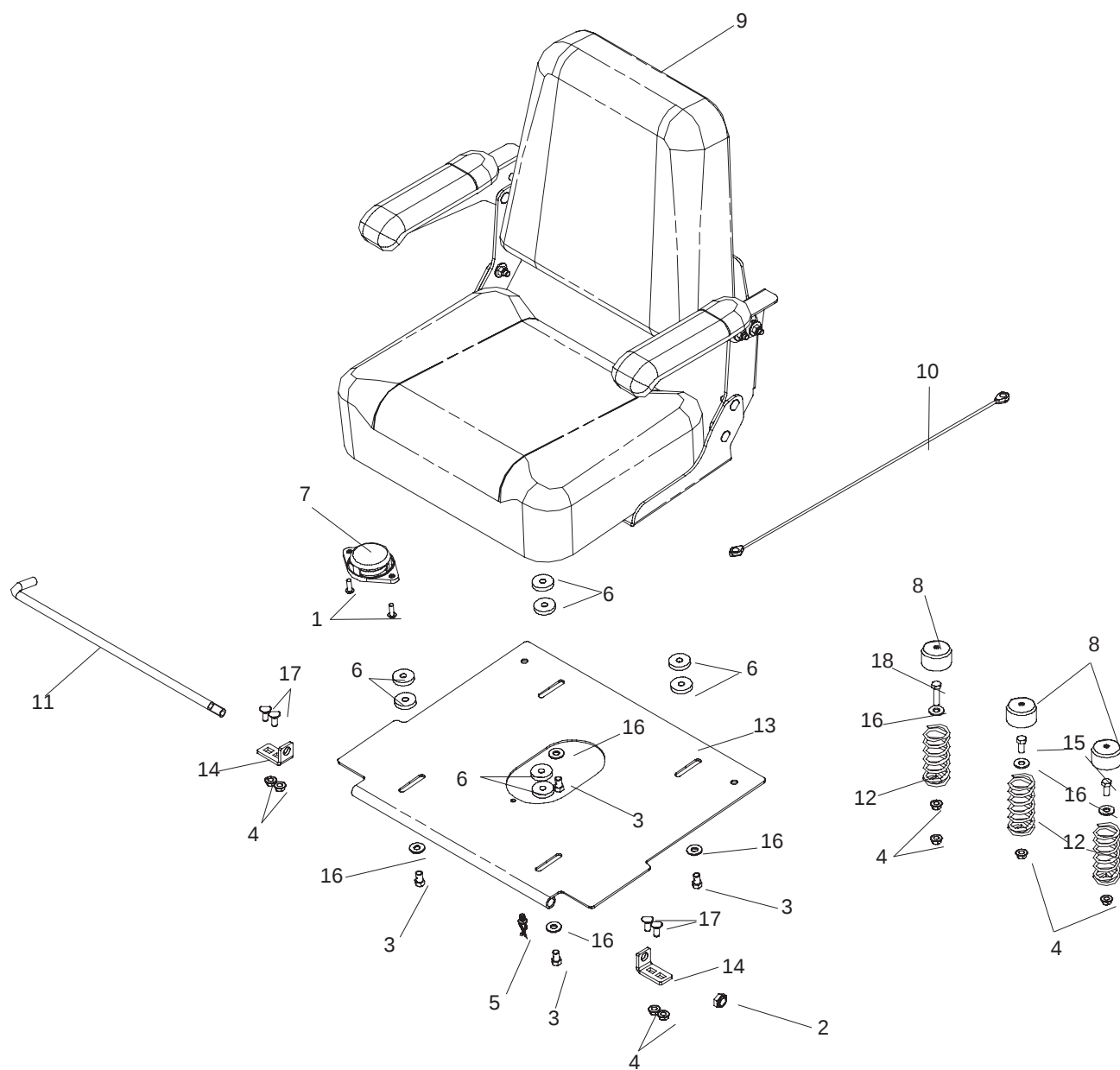
ITEM	PART NO.	QTY.	DESCRIPTION
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1..	539 115208....1	PLATE, BACKING
2..	539 115586....1	LOCKWASHER $\frac{7}{16}$ INT EXT
3..	539 990362....4	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ SLF TAP
4..	539 115850....1	CIRCUIT BREAKER
5..	539 107541....1	SWITCH, IGNITION
6..	539 107544....1	KEY, IGNITION SWITCH
7..	539 101768....1	SWITCH, CLUTCH
8..	539 120906....1	FENDER, RIGHT

ITEM	PART NO.	QTY.	DESCRIPTION
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9..	539 121079....1	PANEL, CONTROL
10..	539 121276....1	BRACKET, TANK
11..	539 976934....3	HHB $\frac{5}{16}$ -18 x $\frac{3}{4}$
12..	539 990188....3	WASHER $\frac{5}{16}$
13..	539 990316....1	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$
14..	539 990717....1	NUT $\frac{5}{16}$ -18 NYLOC
15..	539 122736....1	CONTROL, PUSH/PULL
16..	539 990598....4	WASHER $\frac{1}{4}$

SEAT

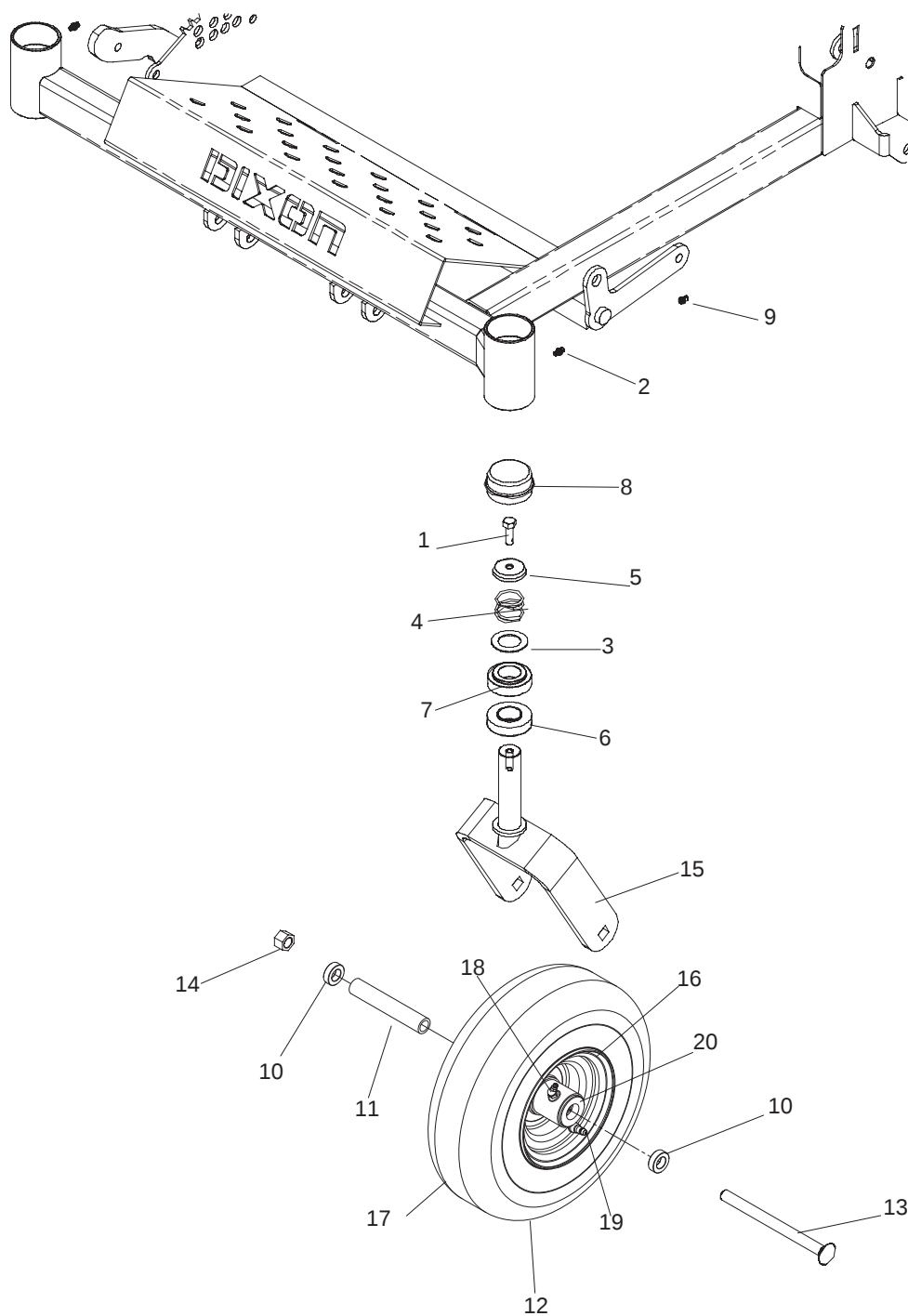


SEAT

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 108388....2		SCREW ¼-20 x ¾ PAN
2..	539 108010....3		NUT ½-13 NYLOC
3..	539 976935....4		HCS ⅝-18 x 1½
4..	539 115674....8		NUT ⅝-18
5..	539 115768....1		RETAINER, LINK
6..	539 115789....8		WASHER, NYLON
7..	539 117398....1		SWITCH, SEAT
8..	539 119884....3		CAP, SPRING
9..	539 120901....1		SEAT ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
10..	539 103247....1		LANYARD, SEAT
11..	539 121277....1		PIN, SEAT
12..	539 122632....3		SPRING, SEAT
13..	539 123533....1		PLATE, SEAT
14..	539 123597....2		PIVOT, SEAT
15..	539 976934....2		HHB ⅝-18 x ¾
16..	539 990188....7		WASHER ⅝-16
17..	539 990316....5		BOLT ⅝-18 x ¾
18..	539 990627....1		HHB ⅝-18 x 1¼

CASTERS

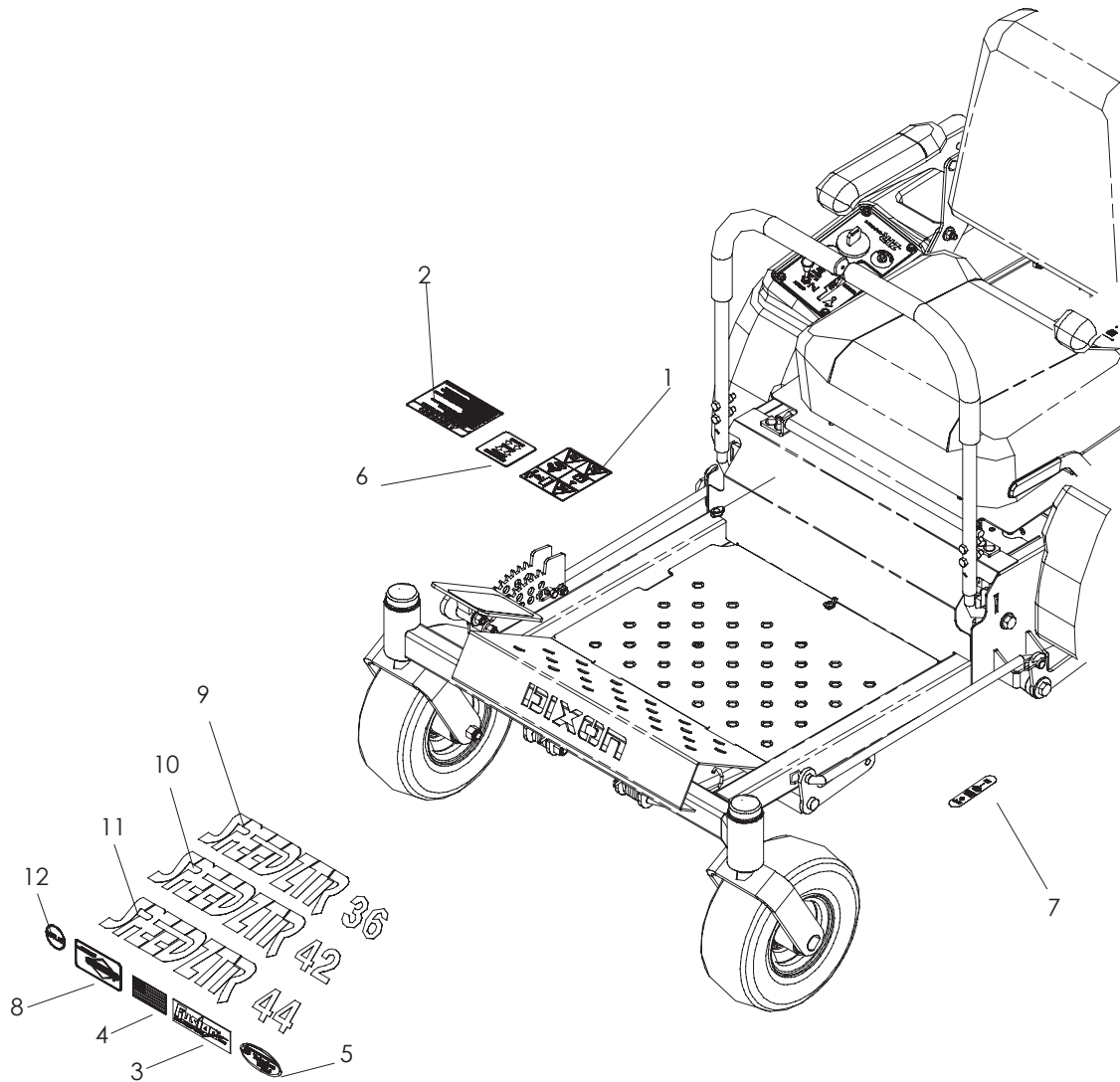


CASTERS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 115566....2		HHB $\frac{5}{16}$ -18 x 1 NYLOC
2..	539 115638....2		ZERK $\frac{3}{16}$ DRIVE
3..	539 115675....2		WASHER 1"
4..	539 115747....2		SPRING, CASTER
5..	539 115749....2		PLUG, CASTER
6..	539 115750....2		BEARING
7..	539 117901....2		BUSHING, CASTER
8..	539 102535....2		DUST CAP, BEARING
9..	539 118928....2		GREASE ZERK $\frac{1}{4}$
10..	539 114805....2		SPACER $\frac{5}{16}$ "
11..	539 105543....1		SPACER

ITEM	PART NO.	QTY.	DESCRIPTION
12..	539 114695....2		CASTER ASSEMBLY
13..	539 121159....2		BOLT $\frac{1}{2}$ -13 x $6\frac{1}{2}$
14..	539 101331....2		NUT $\frac{1}{2}$ -13 NYLOC
15..	539 123593....2		CASTER
16..	539 106994....1		RIM
17..	539 114697....1		TIRE
18..	539 103300....1		ZERK $\frac{1}{4}$ -28, 45°
19..	539 912234....1		VALVE STEM
20..	539 102484....2		FLANGE BEARING
NOT SHOWN			
	539 105307....1		ROLLER BEARING

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 1115751	DECAL, OPERATION	
2..	539 1132131	DECAL, WARNING	
3..	539 1177071	DECAL, FUSION	
4..	539 1177091	DECAL, FLAG	
5..	539 1193641	DECAL, HYDRO GEAR	
6..	539 1199781	DECAL, LEVER	

ITEM	PART NO.	QTY.	DESCRIPTION
7..	539 120006....1	DECAL, PARK BRAKE	
8..	539 117702....1	DECAL, B&S	
9..	539 118166....1	DECAL, SPEEDZTR 36	
10..	539 119887....1	DECAL, SPEEDZTR 42	
11..	539 121081....1	DECAL, SPEEDZTR 44	
12..	539 117704....1	DECAL, KOHLER	

DIXON ZTR